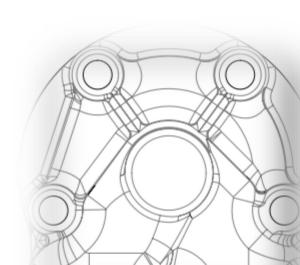


DISTRIBUTORS





DISTRIBUTORS

TECHNICAL CATALOGUE

INDEX

- 2 GENERAL INFORMATION
- 12 OPTIONS
- 16 TECHNICAL DATA





INTRODUCTION TO THE CATALOGUE AND SYMBOLS USED

This catalogue consists of:

A topic index;

An introduction page;

Texts and warnings divided into chapters, paragraphs and subsections.

SYMBOLS INDICATING DANGEROUS SITUATIONS OR VERY IMPORTANT INFORMATION.



WARNING!

Indicates risky situations for people, refers to accident prevention and suggests behavioral procedures.



NOTE!

Indicates useful information for the consultation of the manual and the smooth operation of the machine.



GENERAL INFORMATION

Introduction

Read and store this technical catalogue carefully. The information in it contained will be needed to correctly select the product.

The components are manufactured in compliance with the directives of the European community concerning the free circulation of industrial goods in the E.U. and is therefore supplied with all the necessary documentation.

The manufacturer has designed the components in order to ensure safe usage conditions.



Purpose of the catalogue

This catalogue is aimed to present the products in it contained to aid in the selection of the most suitable component for the required application.

SAI hydraulic motors will not be held liable for damages, accidents or drawbacks resulting to the failure to comply to the instructions given in this manual. SAI will also not be held liable for the modification and/or installation of non-authorized accessories.



Updating the catalogue

It is recommended to constantly keep this catalogue updated by adding amendments, updates or modifications made by the manufacturer. New pages will be sent in the event of minor changes and it will be up to the user to integrate them within the catalogue, replacing the existing ones in the related chapters or paragraphs. A revised copy of the catalogue will be sent to replace the existing version in the event of substantial changes to the components. At which point the old version of the catalogue must be destroyed.







COMMON DEFINITIONS

In this catalogue and most of the SAI documents the following specific terminology is used to describe specific key points of the SAI products.

The peak values indicate the maximum working conditions that the product can withstand. This means that the component can in fact work at its peak working conditions for a period of time that does not exceed 1% per minute and not more than 10 times per hour.

The cont.us working condition values are the ones that can be applied cont.usly without harming the product. This means that it is the working conditions at which the component can run until the end of its calculated lifetime.







OLI MINERALI

SAI suggests to use good quality hydraulic mineral oil, preferably with additives for high pressure, anticorrosive, anti-wear and anti-foaming. The hydraulic fluid used has to be chosen in order for the viscosity is within the indicated range to the normal working temperature conditions.

Admissible temperature range:

Ottimale: +30°C a +50°C Ammissibile: -20°C a +80°C

On request our motors can be manufactured to operate at lower (down to -40 $^{\circ}$ C) or higher (up to +120 $^{\circ}$ C) temperatures.

Operating viscosity range:

Ottimale: 40 cSt a 60 cSt Ammissibile: 10 cSt a 150 cSt

NOTE: motor lifetime is influenced from the oil viscosity, please contact SAI to calculate your application lifetime.



After the initial start up please verify the level of the lubricant periodically and top up whenever necessary. The first oil change has to be made after 15-20 hours of operation.

The following changes must be performed after 800-1000 hours, or one year of operation, whichever comes first.

FIRE RESISTANT FLUIDS

- (i) **Synthetic fluids**: (phosphate esters, polyesters, ...). These fluids have similar characteristics to mineral oils and the same temperature and viscosity ranges are applicable. These kinds of fluids may, however, require seals of suitable material (such as FKM seals) which are available on request.
- (ii) **Water based fluids**: (water-oil emulsions, water-glycol solutions, ...) due to the low viscosity of these fluids the lifetime of the components is reduced.





SAYBOLT VISCOSITIES

GRADE SYSTEMS KINEMATIC VISCOSITIES SAYBOLT VISCOSITIES cSt cSt ISO **AGMA** SAE SAE SUS SUS 40°C 100°C 210°F 100°F 800 - 200 4000 680 600 3000 500 2500 - 150 140 30 460 2000 400 - 125 350 1900 320 300 - 1500 - 100 1250 250 -20 50 220 _ _ 1000 90 - 90 200 -16 - 80 800 150 40 150 -70 600 85W - 500 100 100 30 - 60 10 400 80 80W -55-- 300 60 - 50 - 250 50 46 200 40 - 45 75W 32 30 - 150 10W 40 - 100 20 5W - 90 15 - 70 10 -10 _ 55







START UP

Before connecting the pipes, make sure that they are clean and that there is no rust. On the first start up remove all air from the hydraulic circuit. Make sure that there are no oil leaks from the joints and from the body. The products are tested at the factory and do not need a testing period.

PIPES AND CONNECTIONS

SAI recommends the use of high quality piping and connections for high pressure hydraulic applications.

Follow manufacturer's recommendations for pipe sizes, in any case do not use pipes which are smaller than the port connections; to reduce the effects of oil compressibility, use pipes with minimum possible width and diameter and maximum rigidity; to reduce the effects of a load loss avoid sharp corners, restrictions and high flow speed.



FILTRATION

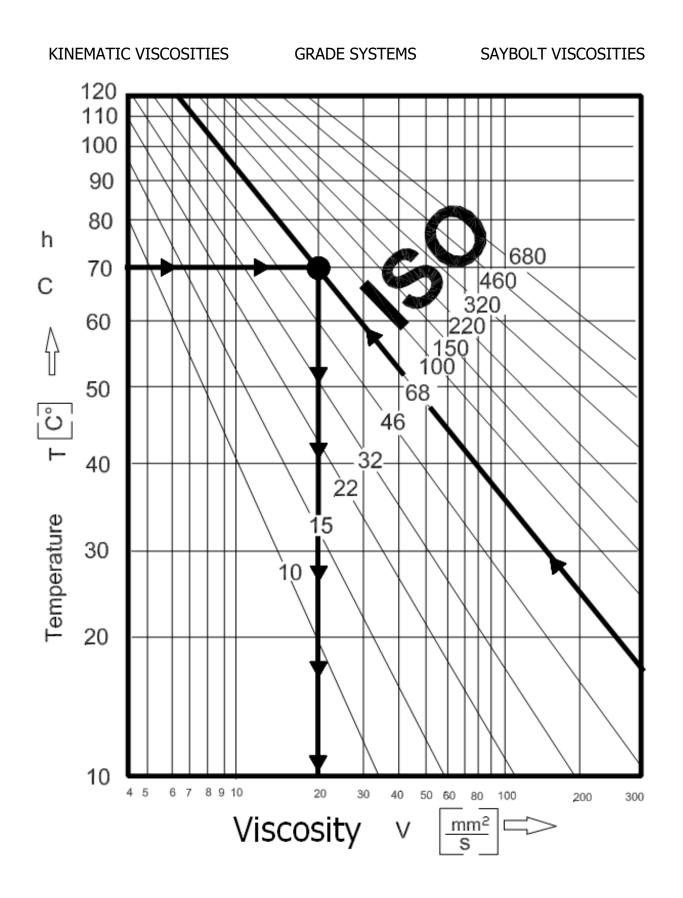
SAI recommends using filters with gradation up to 25 μ m, preferably 10 μ m.

SAI products have a good resistance to contaminated oil; however filter efficiency and therefore clean oil, are important for the correct functioning and reliability of all the components in the hydraulic system.

The efficiency of the filtering agents is greatly reduced with a progressive accumulation of filtered particles, therefore the filters have to be regularly checked. It is recommended to pay close attention at the first start up of the hydraulic system or in the event of a replacement of any component for damage or excessive usage. It is advisable to follow the filter manufacturer's recommendations for its life span and cleaning or substitution cycles.









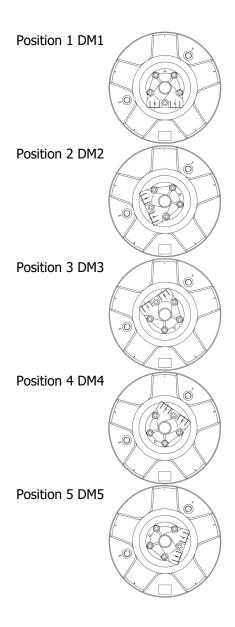




DISTRIBUTOR COVER ORIENTATION

SAI motors can be provided with the distributor cover orientated in any of the following directions. These are selectable among the following positions: DM1 for position 1, DM2 for position 2 etc. This position has to be stated at the end of the full description of the motor.

If no specification is made the standard position is DM1.



Position 1 DM1

Position 2 DM4



Position 3 DM7



Five piston motor. SERIES: GM, GS, BD, GK, BDK, BVK

Seven piston motor. SERIES: TF, TD, TV, TS8





						Tod	hmiaal	Datack				Tab	.05
						rec	nnicai	Datash	eet			REV.	2
	3/				METDI	CVCTI	M ROI	T TOP	THE SE	TTINGS	2	DA	TE
Hydraulic Motors			rs	•	4L I KI	31311	IN BOL	.i iok	YOL 3L	1111463	•	28/06	/2012
	NO	RM					CLAS	S OF R	ESIST	ANCE			
	DIN	267		5.	.8	6	.8	8	8.8		10.9		2.9
	DIN				S		S	8			OK		2K
Ø Dalt	Hexagon	Pitch	Pitch	Pitch	Pitch	Pitch	Pitch	Pitch	Pitch	Pitch	Pitch	Pitch	Pitch
Ø Bolt	mm	coarse mm	fine Mm	coarse Nm	fine Nm								
M2	4	0.4		0.2	-	0.2	-	0.3	-	0.4	-	0.5	-
1412	7	0.4		0.2	-	0.3	-	0.4	-	0.5	-	0.6	-
M2.5	5	0.45	-	0.4 0.5	-	0.5 0.6	-	0.6 0.8	-	0.9 1.1	-	1.1 1.3	-
М3	5.5	0.5		0.7	-	0.8	-	1.1	-	1.5	-	1.8	-
1413	3.3			0.8	-	1.0	-	1.3	-	1.9	-	2.3	-
M3.5	6	0.6	-	1.1 1.3	-	1.3 1.5	-	1.7 2.1	-	2.4 2.9	-	2.8 3.5	-
M4	7	0.7	_	1.6	-	1.9	-	2.5	-	3.5	-	4.2	-
1-1-7				1.9	-	2.3	-	3.1	-	4.3	-	52	-
M5	8	8.0	-	3.1 3.8	_	3.7 4.5	-	4.9 6.0	-	6.9 8.5	-	8.3 10.0	-
M6	10	1,0	_	5.3	-	6.4	-	8.5	-	12.0	-	14.0	-
1-10				6.5 8.7	-	7.8 10.0	-	10.0 14.0	-	15.0 20.0	-	18.0 24.0	-
M7	11	1.0	-	11.0	-	13.0	-	17.0	-	24.0	-	29.0	-
M8	13	1.25	1.0	13.0	14.0	15.0	16.0	20.0	22.0	29.0	31.0	34.0	37.0
				16.0 25.0	17.0 26.0	19.0 30.0	20.0 32.0	25.0 40.0	27.0 42.0	35.0 57.0	38.0 59.0	42.0 68.0	46.0 71.0
M10	17	1.5	1.25	31.0	33.0	37.0	39.0	50.0	53.0	70.0	74.0	84.0	89.0
M12	19	1.75	1.5	43.0	45.0	52.0	54.0	69.0	72.0	97.0	101.0	116.0	121.0
				53.0 68.0	56.0 74.0	64.0 82.0	67.0 89.0	85.0 110.0	89.0 118.0	119.0 154.0	125.0 166.0	143.0 185.0	150.0 199.0
M14	22	2.0	1.5	84.0	92.0	101.0	111.0	135.0	148.0	190.0	208.0	228.0	250.0
M16	24	2.0	1.5	106.0	112.0	128.0	135.0	128.0	180.0	240.0	253.0	287.0	303.0
				132.0 147.0	141.0 155.0	159.0 176.0	170.0 186.0	212.0 235.0	226.0 248.0	298.0 330.0	318.0 349.0	357.0 397.0	382.0 419.0
M18	27	2.5	2.0	182.0	194.0	218.0	233.0	290.0	310.0	402.0	436.0	490.0	523.0
M20	30	2.5	2.0	208.0	217.0	249.0	261.0	332.0	347.0	467.0	489.0	561.0	586.0
				258.0 284.0	273.0 296.0	310.0 341.0	327.0 355.0	413.0 454.0	436.0 474.0	580.0 639.0	614.0 666.0	697.0 767.0	736.0 799.0
M22	34	2.5	2.0	355.0	373.0	426.0	448.0	568.0	597.0	798.0	840.0	958.0	1008.0
M24	36	3.0	2.0	359.0	386.0	431.0	463.0	574.0	617.0	808.0	868.0	969.0	1041.0
				446.0 525.0	488.0 561.0	535.0 630.0	586.0 673.0	714.0 840.0	781.0 897.0	1004.0 1181.0	1098.0 1261.0	1204.0 1418.0	1317.0 1513.0
M27	41	3.0	2.0	656.0	712.0	788.0	855.0	1050.0	1139.0	1477.0	1602.0	1772.0	1923.0
M30	46	3.5	2.0	716.0	780.0	859.0	936.0	1146.0	1248.0	1611.0	1754.0	1933.0	2105.0
				893.0 968.0	994.0 1045.0	1072.0 1162.0	1193.0 1254.0	1429.0 1549.0	1590.0 1673.0	2009.0 2179.0	2236.0 2351.0	2411.0 2614.0	2648.0 2821.0
M33	50	3.5	2.0	1213.0	1335.0	1456.0	1602.0	1941.0	2136.0	2792.0	3004.0	3275.0	3605.0
M36	55	4.0	3.0	1248.0	1310.0	1498.0	1572.0	1997.0	2096.0	2809.0	2948.0	3370.0	3537.0
				1561.0 1615.0	1658.0 1690.0	1873.0 1938.0	1989.0 2028.0	2497.0 2584.0	2652.0 2703.0	3511.0 3633.0	3730.0 3802.0	4213.0 4360.0	4476.0 4562.0
M39	60	4.0	3.0	2026.0	2144.0	2431.0	2573.0	3242.0	3430.0	4559.0	4824.0	5471.0	5789.0

The torque values are to be considered as reference only as they can vary depending on the kind of coupling (rigid, semi-rigid, elastic, etc.), on the material on which the bolts have to be fixed on, on the length of the bolt, on the kind of wrench used (impact wrench, friction wrench, cont.us torque wrench, etc.), on the finishing condition of the thread, etc. Therefore it is advised to test the couplings to identify the most correct way to tighen them. In the event that the coupling is done with locknuts or self-locking nuts the value of the torque has to be increased by approximately 15%.





D30	3/4" BSP	With axial ports
D31	3/4" BSP	
D31G	3/4"BSP	
D36	1" 1/16"UNF	
D37	1"SAE 3000psi	
D310	1"BSP	
D311	1"BSP	With purge valve 20 lit 20 bar
D311ESB	1"BSP	With purge valve 8I/min 25 bar.
D312	3/4" BSP	With purge valve 20 lit 20 bar
D313	1"BSP	With shuttle valve for high pressure pilot
D314	1"BSP	With anti-cavitation valve
D316	1" 5/16"UNF	
D320	1"BSP	
D322	3/4" BSP	With anti-cavitation valve and double pilot port (C1 radial - C2 axial)
D40	1"BSP	
D416	1" 5/16" - 12 UNF - 2B	
D47	1"SAE 3000psi	
D47R	1"SAE 6000psi	
D47D	1"SAE 6000psi	With the hydraulic valve for the pilot of the dual displacement
D47V	1"SAE 6000psi	With electrical proportional valve for pilot the displacement
D48	1"BSP	With double sliding spool pressure relief valves 150 l/min standard calibration 350 bar
D481	1"BSP	With double sliding spool pressure relief valves 150 l/min standard calibration 350 bar, with purge valve, 20 l/min, 20 bar
D49	1"BSP	With double sliding spool pressure relief valves 80 l/min standard calibration 200 bar
D491	1"BSP	With double sliding spool pressure relief valves 80 l/min standard calibration 200 bar, with purge valve, 20 l/min, 20 bar
D504	1" BSP	With double sliding spool pressure relief valves 80 l/min standard calibration 210 bar, with purge valve, 20 l/min, 20 bar
D51	1"BSP	With overcentre valve and shuttle valve for high pressure pilot, standard calibration 210bar
D510	3/4" BSP	For free-wheeling in "short-circuit"
D524	1"BSP	With double overcentre valve and shuttle valve for high pressure pilot
D90	1 1/2" SAE 6000psi	
D907	1 1/2" SAE 6000psi	
D907D	1 1/2" SAE 6000psi	With the hydraulic valve for the pilot of the dual displacement
D907V	1 1/2" SAE 6000psi	With electrical valve for pilot the displacement
D250	2"SAE 6000psi	





OPTIONS

DBM	Ø 125	DBM: Kit for high speed distributions D3 with DBM reach the speed limit distributors D4
С		Rotary valve for low noise.
К	1/2' BSP	Threaded hole 1/2 "BSP for installation support on the distributor tacho drive.
J	KEY34 88 80 80 80 80 80 80 80 80 8	Tacho drive support.





OPTIONS

JY		Tacho drive support. ROD 400
JD 60	20 10 0 46 0 46 0 0 0 0 0	Tacho drive support. JD60
JX	53	Tacho drive support. JX
HU	215 74.50 DEUISCH DT04-3P N°2 Ports 1" BSP 41	Sensor hall effect unidirectional integrated for the speed reading.





OPTIONS

PI		Only applies to distributions and D47D D907D. Change displacement piloted reversed. Option to pilot the motor to maximum displacement. Without pilot pressure the motor will be in minimum displacement only for speed motor.
V24	DEUTSCH DT042P	Applicable on dual displacement motors that mount D47V and D907V. Piloting displacement with a voltage of 24 volts. (instead of the standard 12 volts)
OV	S-8-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	Only applies to distributions D47V and D907V. It allows you to stop the driving gear displace- ment with a pilot signal.
EP	PLOTE NAL PLOT 81 50 EXTERNAL	Applicable on the following distributor: D47D, D47V, D907D D907V. Increase the displacement switching reactivity using an external pilot line.

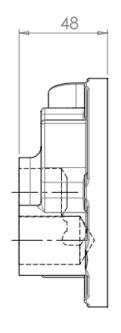


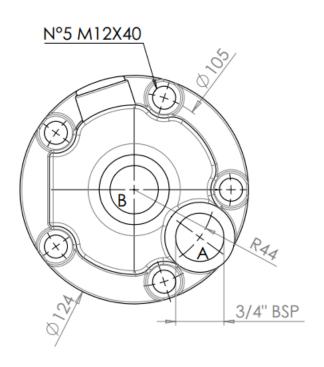


Distributor with axial ports 3/4" BSP.

*	Speed	Pressure	Flow	
	[rpm]	[bar]	[l/min]	
Cont.	300	140	150	
Peak.	500	280	300	
Mass 2.5 kg				

^{*} Please check the performance of the motor selected.





OPTIONS		MOUNTABLE ON
DBM		
С		
	1	GM05, GM1, GM2,
		P1



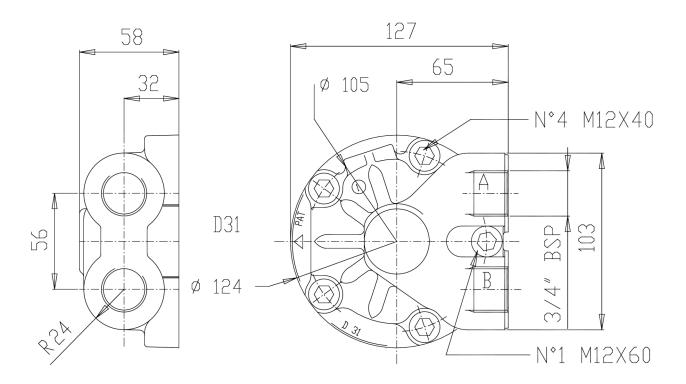


D31 Details

Distributor with ports 3/4" BSP.

*	Speed	Pressure	Flow	
	[rpm]	[bar]	[l/min]	
Cont.	300	350	150	
Peak.	500	450	300	
Mass 4 kg				

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
DBM	
С	GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
К	Only with DBM:
J, JX, JD60, JY	GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4



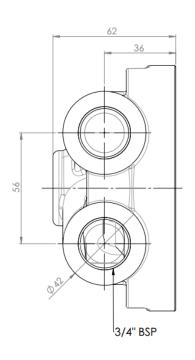


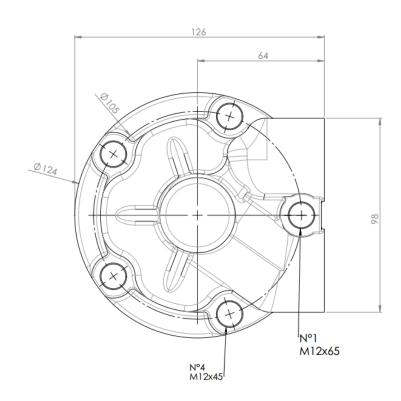
D31G Details

Distributor with ports 3/4" BSP.

*	Speed	Pressure	Flow	
	[rpm]	[bar]	[l/min]	
Cont.	1600	350	150	
Peak.	2400	450	200	
Mass 4 kg				

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.





OPTIONS	MOUNTABLE ON
С	
К	
	GM05, GM1, GK3

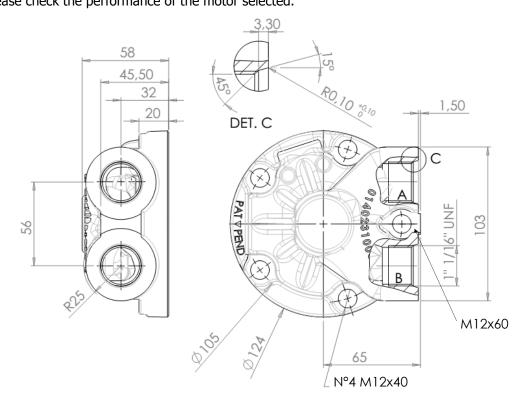




Distributor with ports 1" 1/16" UNF.

*	Speed	Pressure	Flow	
	[rpm]	[bar]	[l/min]	
Cont.	300	350	200	
Peak.	500	450	400	
Mass 4 kg				

^{*} Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
DBM	
С	GM05, GM1, GM2, GM3, GM4, GM5A P05, P1, P2
К	
J, JX, JD60, JY	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4
	State type and the state of the

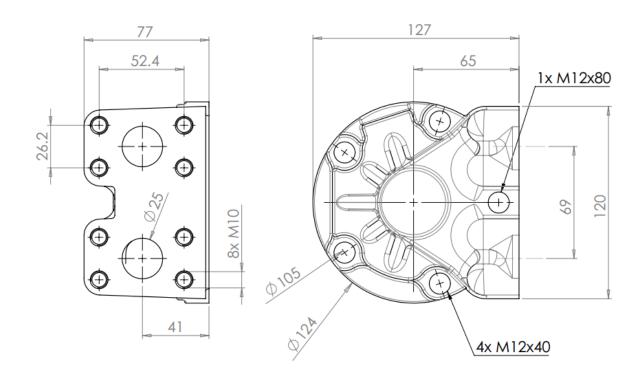




Distributor with ports $1^{\prime\prime}$ SAE 3000 psi .

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	200
Peak.	500	450	400
Mass 4.5 kg			

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
DBM	
С	GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
К	,
J, JX, JD60, JY	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4



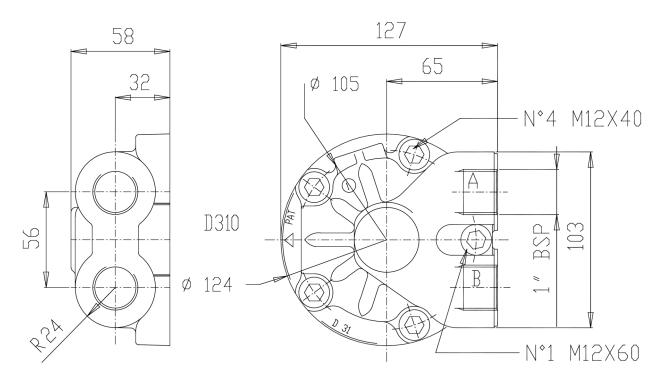


Distributor with ports 1" BSP.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	200
Peak.	500	450	400

Mass 4 kg

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
DBM	
С	GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
К	,
J, JX, JD60, JY	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4



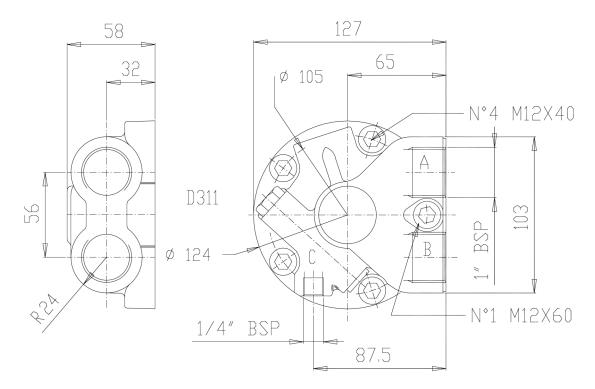


D311 Details

Distributor with ports 1" BSP, with purge valve 20 lit. 20 bar.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	250	200
Peak.	500	350	400

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	А С В	MOUNTABLE ON
DBM		
С		GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
К		Only with DBM:
J, JX, JD60, JY		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4



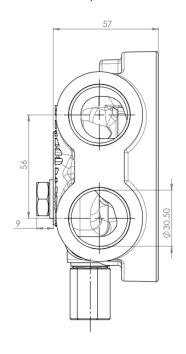


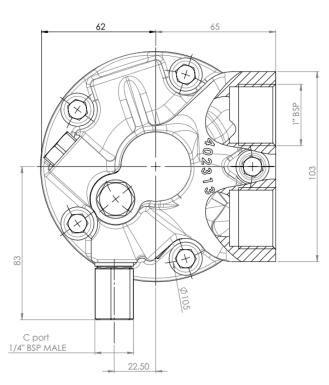
D311ESB Details

Distributor with ports 1" BSP, with purge valve 8 l/min at 20 bar. Calibration craking valve: 16 bar.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	200
Peak.	500	450	400

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.





OPTIONS	A C B	MOUNTABLE ON
DBM	- 	
С		GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
К		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4

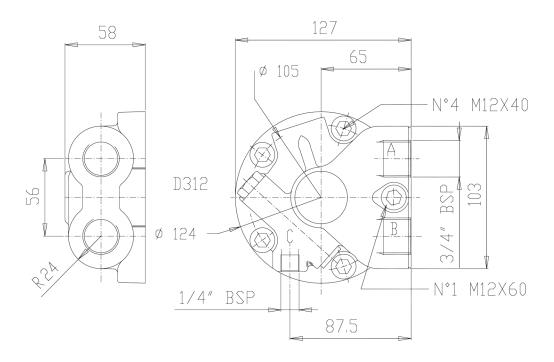




Distributor with ports 3/4" BSP, with purge valve 20 lit. 20 bar.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	200
Peak.	500	450	400

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	А С В	MOUNTABLE ON
DBM		
С		GM05, GM1, GM2, GM3, GM4, GM5A P05, P1, P2
С		, ,
К		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4



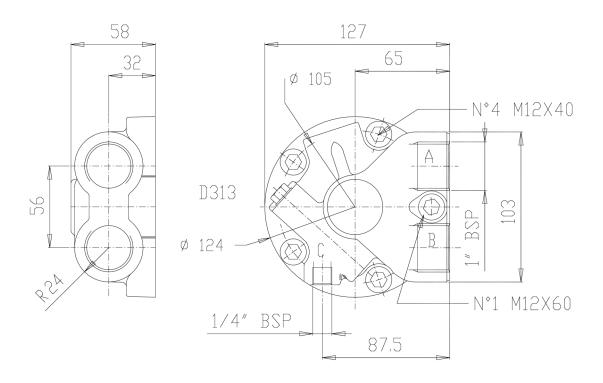


D313 Details

Distributor with ports 1" BSP, with shuttle valve for high pressure pilot.

*	Speed Pressure		Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	200
Peak.	500	450	400

 $[\]begin{tabular}{ll} \begin{tabular}{ll} \beg$



OPTIONS		MOUNTABLE ON
DBM	A C B	
С		GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
K		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4



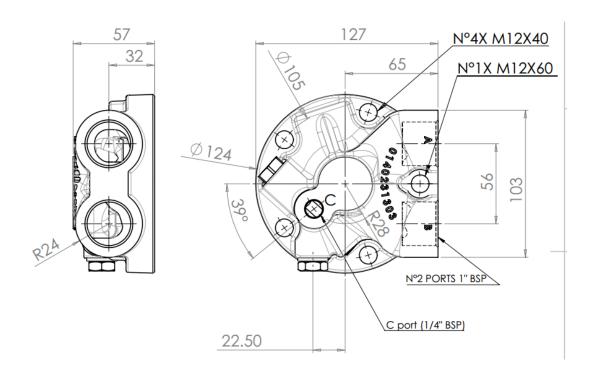


D314 Details

Distributor with ports 1" BSP, with anti-cavitation valve.

Speed	Pressure	Flow
[rpm]	[bar]	[l/min]
300	350	200
500	450	400
	[rpm] 300	[rpm] [bar] 300 350

 $[\]ensuremath{{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS		MOUNTABLE ON
	A C B	
DBM		
		GM05, GM1, GM2, GM3, GM4,
С		GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
		F1, F2
K		Only with DBM:
		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4
J, JX, JD60, JY		BD1, BD2
		GRS(A), GLRS(A), GR4, GFR4





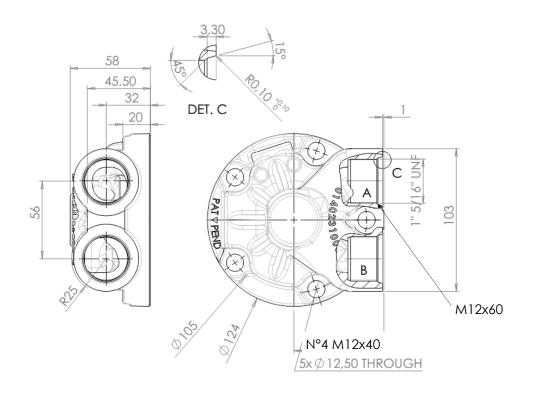
D316 Details

Distributor with ports 1" 5/16" UNF .

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	200
Peak.	500	450	400

Mass 5 kg

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
DBM	
С	GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
К	·
	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4

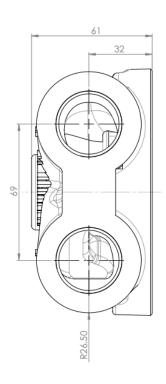


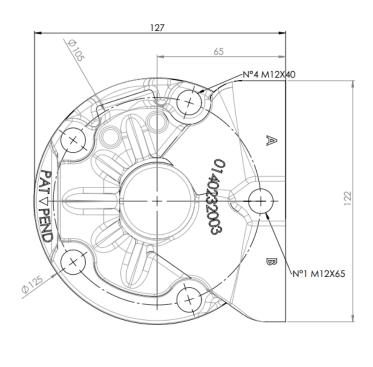


Distributor with ports 1" BSP .

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	200
Peak.	500	450	400
Mass 4.5 kg			

 $[\]ensuremath{{\pmb{\ast}}}$ Please check the performance of the motor selected.





OPTIONS	MOUNTABLE ON
DBM	
С	GM05, GM1, GM2, GM3, GM4, GM5A P1, P2
	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4

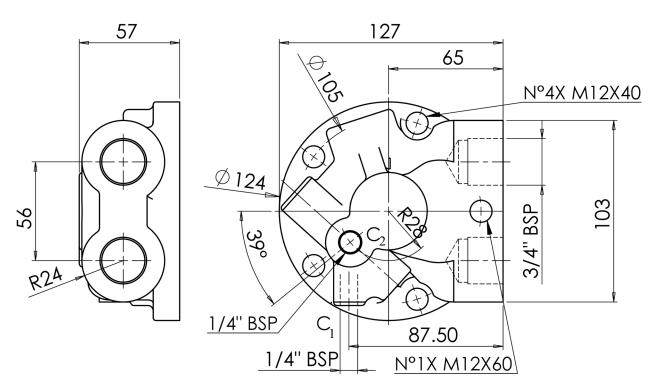




Distributor with ports $3/4^{\prime\prime}$ BSP, with anti-cavitation valve and double pilot port C1 radial and C2 axial.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	300	350	150
Peak.	500	450	300
Mass 5 kg			

^{*} Please check the performance of the motor selected.



OPTIONS		MOUNTABLE ON
DBM	A C1 C2 B	
С		GM05, GM1, GM2, GM3, GM4, GM5A
		P1, P2
		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4
		GK3(A), GFK3(A), GK4, GFK4





D40 Details

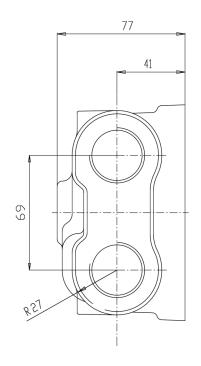
Distributor with ports 1" BSP.

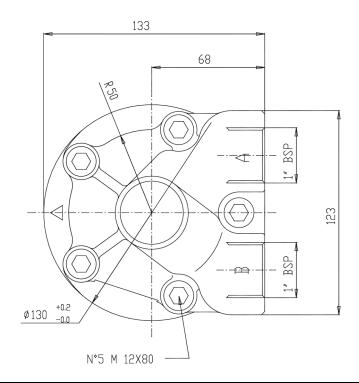
STANDARD ON: GM05, GM1, GM2, GM3, GM4, GM5A,P1, P2, BD1, BD2, BD3, TF1.5, TF2.5, GK3(A), GFK3(A), GK4, GFK4, BDK3(A), BDFK3(A), BDK4, BDFK4

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	350	200
Peak.	2400	450	400

Mass 5 kg

^{*} Please check the performance of the motor selected.





OPTIONS	MOUNTABLE ON
С	
К	GM05, GM1, GM2, GM3, GM4, GM5A
J, JX, JD60, JY	P1, P2
HU	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4



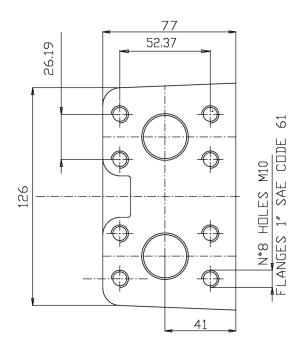


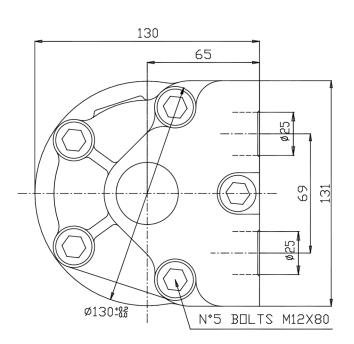
D47 Details

Distributor with ports 1" SAE 3000 psi.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	350	200
Peak.	2400	450	400
Mass 5 kg			

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.





OPTIONS	MOUNTABLE ON
DGM	
С	GM05, GM1, GM2, GM3, GM4, GM5A
К	P1, P2
J, JX, JD60, JY	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2
HU	GK3(A), GFK3(A), GK4, GFK4





D47R Details

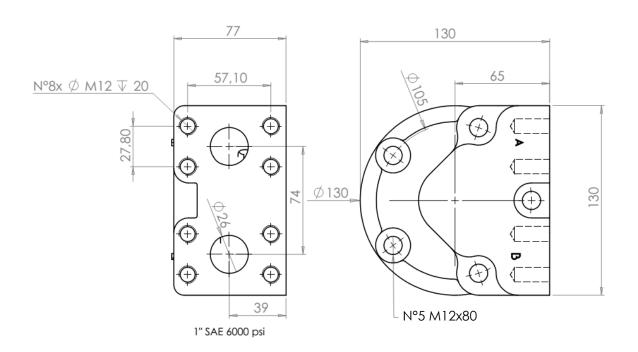
Distributor with ports 1" SAE 6000 psi.

STANDARD ON: GS05, GS1, GS2

Speed	Pressure	Flow
[rpm]	[bar]	[l/min]
1600	400	200
2400	450	400
	[rpm] 1600	[rpm] [bar] 1600 400

Mass 5 kg

 $[\]ensuremath{\bigstar}$ Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
С	
К	GM05, GM1, GM2, GM3, GM4, GM5A
J, JX, JD60, JY	P1, P2
HU	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4





D47D Details

Distributor with ports 1" SAE 6000 psi, with the hydraulic valve for the pilot of the dual displacement:

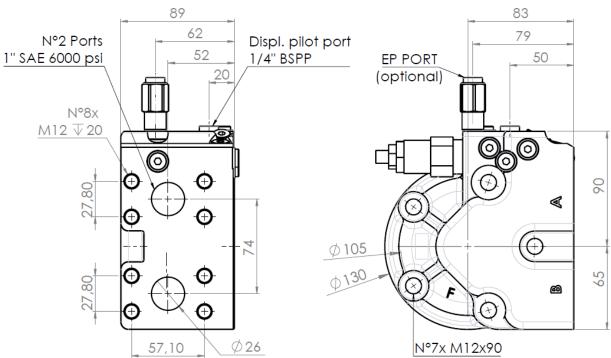
Minimum pressure for the change displacement: 15 bar

Minimum pressure for the change displacement: 15 bar As a standard is predisposed for slow change, as an options is avaiable the fast change "FC".

STANDARD on: BD1A, TD1.5, TD2.5, BDK4, BDFK4

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	400	200
Peak.	2400	450	400

 $[\]ensuremath{{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS		MOUNTABLE ON
K	A B	
J, JX, JD60, JY		
HU	Pilot 1/4" BSP	BD1(A), BD2
EP	min displ max displ	BD1(A), BD2 TD1.5, TD2.5 BDK3(A),BDFK3(A), BDK4, BDFK4





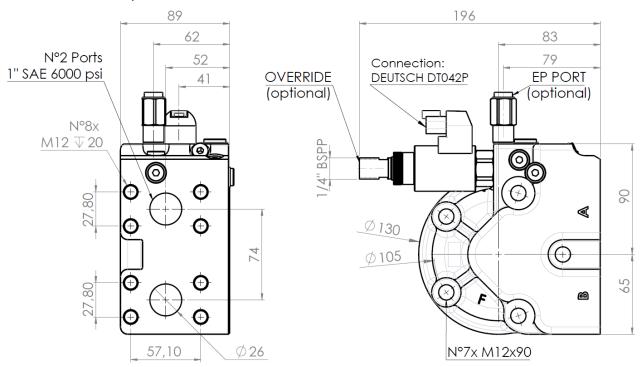
D47V Details

Distributor with ports 1" SAE 6000 psi, with electrical proportional valve for pilot the displacement: Voltage: 12 Volt

STANDARD ON: BV1(A), BV2, TV1.5, TV2.5, BVK3(A), BVFK3(A), BVFK4

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	400	200
Peak.	2400	450	400

 $[\]ensuremath{\bigstar}$ Please check the performance of the motor selected.



OPTIONS	A B	MOUNTABLE ON
К		
HU		
V24		RV1(Δ) RV2
OV		BV1(A), BV2 TV1.5, TV2.5 TD1.5, TD2.5 BVK3(A), BVFK3(A), BVK4, BVFK4
EP	max displ	BVK3(A), BVFK3(A), BVK4, BVFK4
	*	





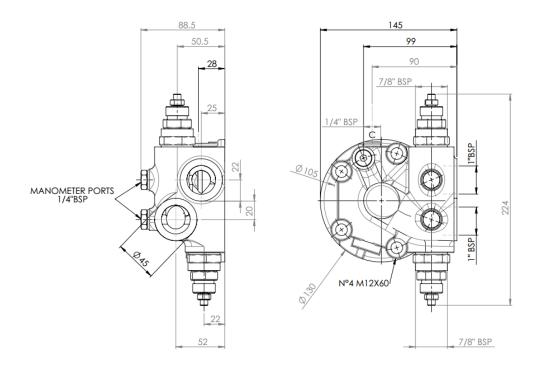
D48 Details

Distributors with ports 1" BSP with double sliding spool pressure relief valves:
Maximum calibration: 420 bar.
Standard calibration 350 bar.
Maximum Flow rate limit valve: 150 l/min

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	** 300	200
Peak.	2400	** ₄₂₀	400

Mass 6 kg

The pressure limit depends by the type of the valve incorporated.



OPTIONS	Α	В	MOUNTABLE ON
С			
К			GM05, GM1, GM2, GM3, GM4, GM5A
J, JX, JD60, JY		3	P1, P2
HU			Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4
			GK3(A), GFK3(A), GK4, GFK4



 $[\]ensuremath{\bigstar}$ Please check the performance of the motor selected.



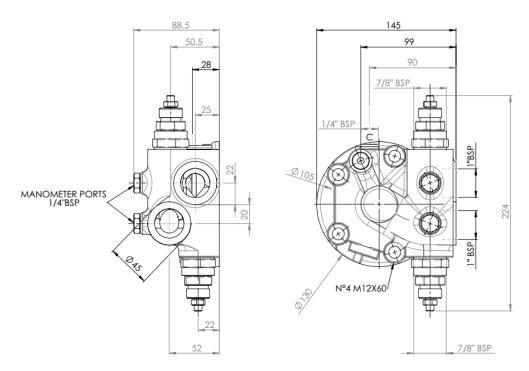
D481 Details

Distributors with ports 1" BSP with double sliding spool pressure relief valves and shuttle valve, 20 lit/min at 20 bar: Maximum calibration: 420 bar. Standard calibration 350 bar. Maximum Flow rate limit valve: 150 l/min

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	** 300	200
Peak.	2400	** ₄₂₀	400

Mass 6 kg

 $[\]ensuremath{{**}}$ The pressure limit depends by the type of the valve incorporated.



OPTIONS	A C B	MOUNTABLE ON
С		
К		GM05, GM1, GM2, GM3, GM4, GM5A
J, JX, JD60, JY		P05, P1, P2
HU		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4
	*	GK3(A), GFK3(A), GK4, GFK4



Please check the performance of the motor selected.



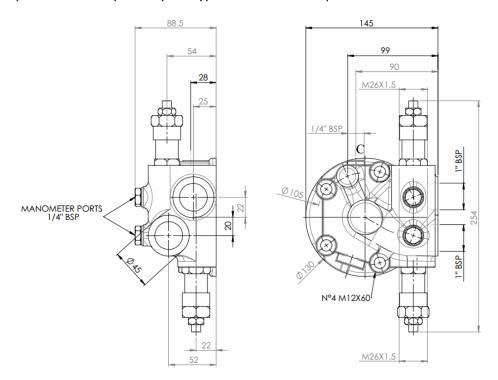
D49 Details

Maximum setting pressure: 250 bar. Standard setting: 200 bar. Maximum Flow rate limit valve: 80 l/min.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	** 250	200
Peak.	2400	** 250	400

Mass 6 kg

The pressure limit depends by the type of the valve incorporated.



OPTIONS	Α	В	MOUNTABLE ON
С			
К			GM05, GM1, GM2, GM3, GM4,
J, JX, JD60, JY		GM5A P1, P2	
HU			Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4
			GK3(A), GFK3(A), GK4, GFK4



Please check the performance of the motor selected.



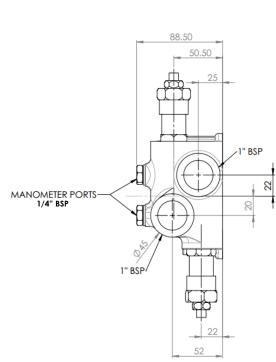
D491 Details

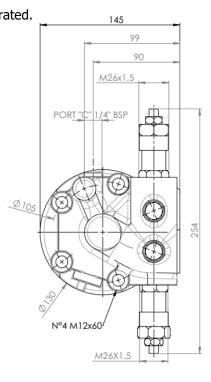
Distributor with ports 1" BSP with double sliding spool pressure relief valves and shuttle valve, 20 lit/min at 20 bar: Maximum setting pressure: 250 bar. Standard setting: 200 bar. Maximum Flow rate limit valve: 80 l/min.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	** 250	200
Peak.	2400	** 250	400

Mass 6 kg

 $\ensuremath{^{**}}$ The pressure limit depends by the type of the valve incorporated.





OPTIONS	A C B	MOUNTABLE ON
С		
К		GM05, GM1, GM2, GM3, GM4,
J, JX, JD60, JY		GM5A P1, P2
HU		Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4
	*	GK3(A), GFK3(A), GK4, GFK4



Please check the performance of the motor selected.

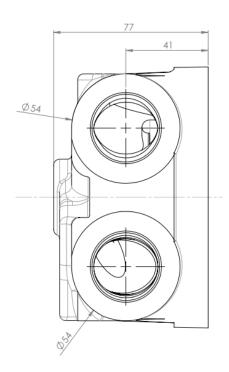


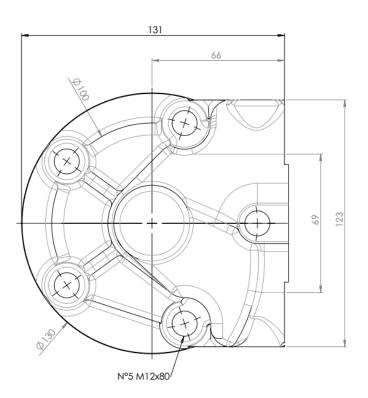
D416 Details

Distributor with ports 1" 5/16" - 12 UNF - 2B.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	350	200
Peak.	2400	450	400

 $[\]ensuremath{\bigstar}$ Please check the performance of the motor selected.





OPTIONS	MOUNTABLE ON
С	
К	GM05, GM1, GM2, GM3, GM4,
HU	GM5A P1, P2
	Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2
	GK3(A), GFK3(A), GK4, GFK4



Girare la vite in senso orario per ridurre la taratura e regolare il



D504 Details

Distributor with ports 1" BSP, with double overcentre valve and shuttle valve for high pressure pilot:

Pilot ratio: 10:1

Max. flow: 120 lit/min

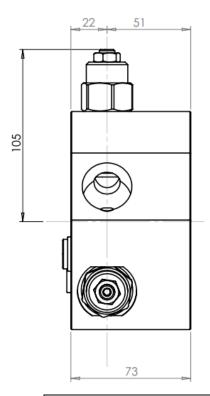
Setting: 100-350 bar

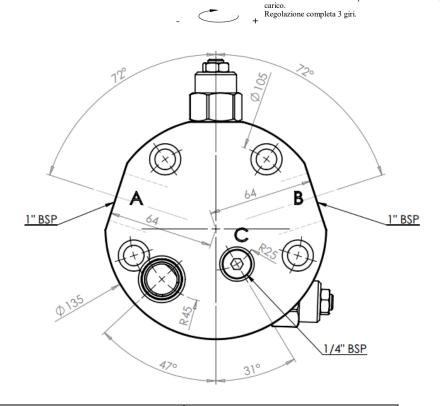
Reccomended setting pressure: 1.3 x work pressure

Standard setting: 210 bar

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	300	120
Peak.	2400	350	120

Please check the performance of the motor selected.





OPTIONS		MOUNTABLE ON
	A C B	GM05, GM1, GM2, GM3, GM4, GM5A P05, P1, P2 Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4





D51 Details

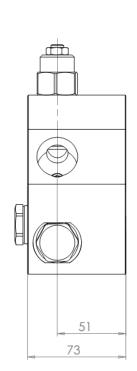
Distributor with ports 1" BSP, with overcentre valve and shuttle valve for high pressure pilot:

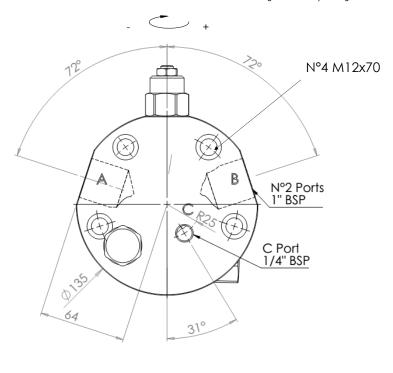
Pilot ratio: 10:1
Max. flow: 120 lit/min
Setting: 100-350 bar
Reccomended setting pressure: 1.3 x work pressure
Standard setting: 210 bar

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	300	120
Peak.	2400	350	120

Mass 5 kg

Girare la vite in senso orario per ridurre la taratura e regolare il carico. Regolazione completa 3 giri.





OPTIONS	A C B	MOUNTABL
		GM05, GM1, GM2, GM5A P1, P2 Only with D GS05, GS1, GS2, GS BD1, BD GK3(A), GFK3(A),

LE ON

, GM3, GM4,

DBM: S3, GS4, GS5A D2 , GK4, GFK4



Please check the performance of the motor selected.



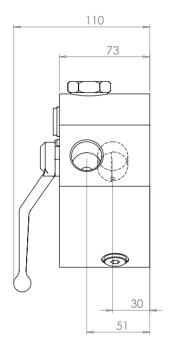
D510 Details

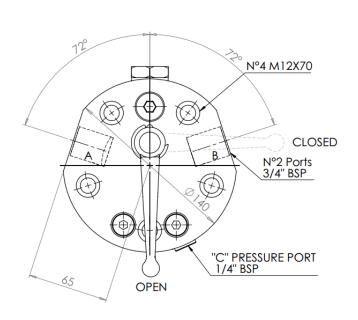
Distributor with ports 3/4" BSP.

Freewheeling type "C" pag.10.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	300	200
Peak.	2400	450	400

 $[\]ensuremath{\bigstar}$ Please check the performance of the motor selected.





OPTIONS	A	В	MOUNTABLE ON
	3.5 bar	3.5 bar	GM05, GM1, GM2, GM3, GM4, GM5A P1, P2 Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4





D524 Details

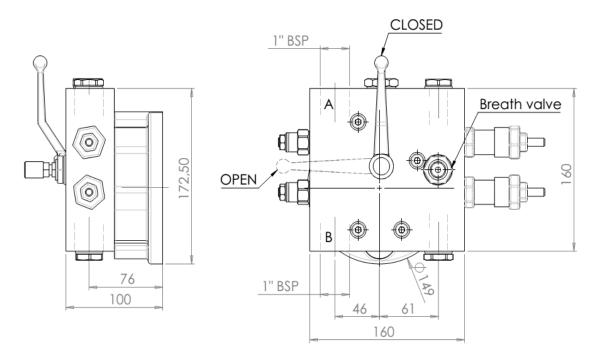
Distributor with ports 1" BSP with double overcentre valve, double sliding spool pressure relief valves, relief valve and with shuttle valve for high pressure pilot: Pilot ratio: 4.5:1

Minimum setting pressure: 140-350 bar Recommended setting pressure: 1.3 x work pressure Standard setting: 210 bar

Freewheeling type "C" pag.10.

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1600	300	60
Peak.	2400	350	120

Please check the performance of the motor selected.



OPTIONS	В А	MOUNTABLE ON
	ON- 16 bar	GM05, GM1, GM2, GM3, GM4, GM5A P1, P2 Only with DBM: GS05, GS1, GS2, GS3, GS4, GS5A BD1, BD2 GK3(A), GFK3(A), GK4, GFK4





D90 Details

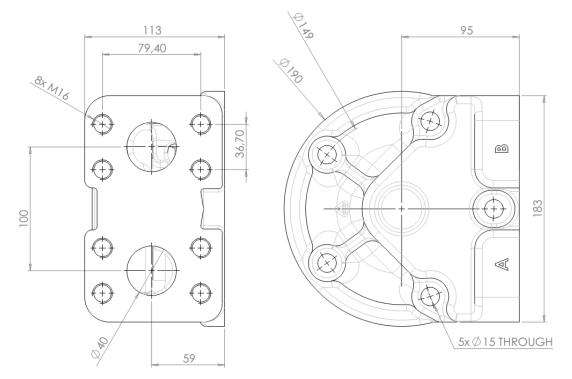
Distributor with ports 1" 1/2 SAE 6000 psi.

STANDARD ON: GM6, BD5, GS3, GS4, GS5A, L7B

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	700	350	500
Peak.	1200	420	1000

Mass 14.5 kg

 $[\]ensuremath{{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
К	
J	
HU	GM3, GM4, GM5A, GM6 GS3, GS4, GS5A, GS6A L7B
	S7B BD5, BD6





D907 Details

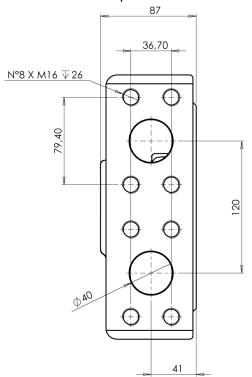
Distributor with ports 1" 1/2 SAE 6000 psi.

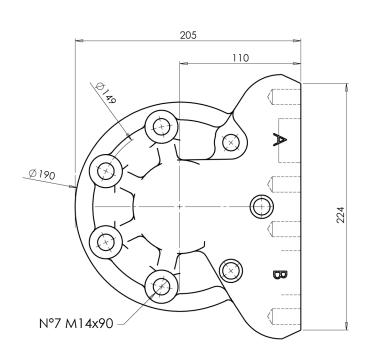
STANDARD ON: TF3.5, TS8F(w).

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	700	400	500
Peak.	1200	450	1000

Mass 13.5 kg

^{*} Please check the performance of the motor selected.





1" 1/2 SAE 6000psi

OPTIONS	MOUNTABLE ON
К	
HU	TF3.5
	TF3.5 TS8F(W)





D907D Details

Distributor with ports 1'' 1/2 SAE 6000 psi with the hydraulic valve for the pilot of the dual displacement:

Minimum pressure for the change displacement: 15 bar. Different calibration on request.

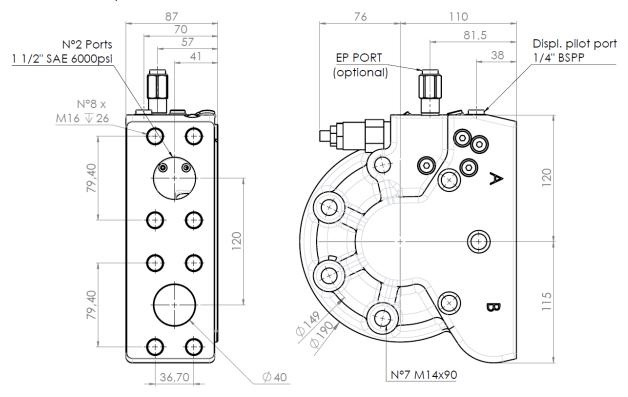
As a standard this motor is predisposed for a slow change displacement, as an option is available the fast changing version "FC".

STANDARD ON: TD3.5, TS8DF(W)

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1400	400	500
Peak.	1800	450	1000

Mass 14 kg

Please check the performance of the motor selected.



OPTIONS	Α Β	MOUNTABLE ON
К		
J	Pilot	
HU	1/4" BSP	TD3.5 TS8DF(W)
EP	min displ	TS8DF(W)
FC		





D907V Details

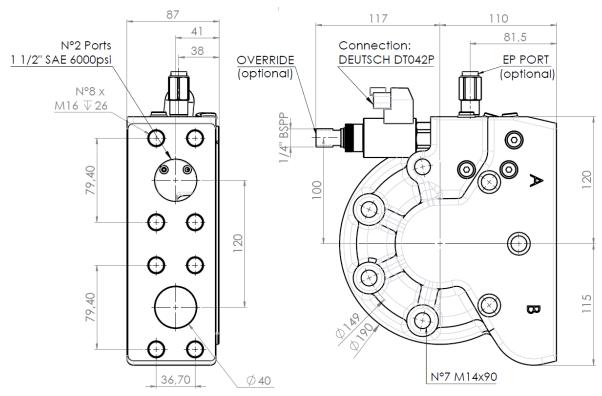
Distributor with ports 1" 1/2 SAE 6000 psi, with electrical proportional valve for pilot the displacement: Voltage: 12 Volt

STANDARD ON: TV3.5, TS8VF(W)

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	1400	400	500
Peak.	1800	450	1000

Mass 14 kg

Please check the performance of the motor selected.



OPTIONS	A B	MOUNTABLE ON
К		
HU		
V24		TD3 5
OV		TD3.5 TS8DF(W) TV3.5
EP	max displ	TS8VF(W)
	*	





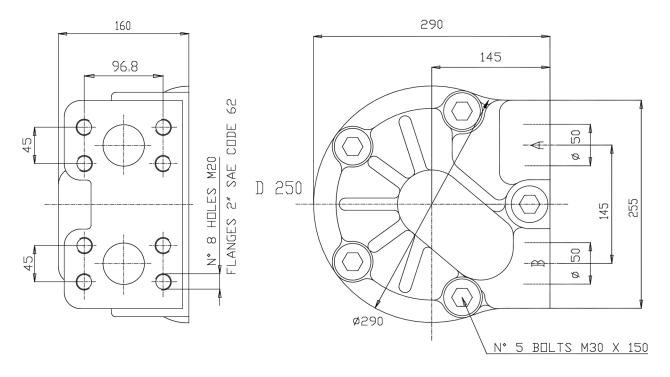
D250 Details

Distributor with ports 2" SAE 6000 psi.

STANDARD ON: GS6A, L7B, L9, BD6, S7B, S9

*	Speed	Pressure	Flow
	[rpm]	[bar]	[l/min]
Cont.	500	250	1000
Peak.	1000	420	2000

 $[\]ensuremath{^{\pmb{\ast}}}$ Please check the performance of the motor selected.



OPTIONS	MOUNTABLE ON
J	
	CMC
	GM6 GS6A L7B, L9 S7B, S9 BD6
	S7B, S9 BD6





WORLDWIDE



SAI CANADA

6105 Blvd. Couture St. Leonard Quebec CANADA

> Ph. +1 514-323-4552 Fax +1 514-323-8780 saicanada@saihyd.com www.saihyd.com



SAI USA

168 E Ridge Road Linwood, PA 19061 USA

Ph. +1 610-497-0190 Fax +1 610-497-0194 info@saihyd.com www.saihyd.com



SAI BRAZIL

Ph. + 55 16 9739-0790 saihidraulica@saihidraulica.com.br www.saihidraulica.com.br



SAI GREAT BRITAIN

Unit 8, Honywood Road Business Park, Basildon SS14 3HW UK Ph. +44 1268 272030 Fax +44 1268 272040 info@saigb.co.uk www.saigb.com.uk



SAI UKRAINE

Ph. +380 66 449 7992 saihydromotors@saihydromotors.com.ua www.saihydromotors.com.ua



SAI SOUTH AFRICA

Suite 244 Postnet Private Bag X5061 Stellenbosch 7599 Western Cape SOUTH AFRICA Ph. +27 (0) 21 905 0835 Fax +27 (0) 21 905 7375 info@saihydraulics.co.za www.saihydraulics.co.za



SAI JAPAN

Keisho ARK2 201 4-29-12 Kamiogi Suginami-Ku 1670043 Tokyo, JAPAN Ph. +81 3-3390-5500 Fax +81 3-3390-5501 info@saijapan.jp www.saijapan.jp



SAI CHINA

1st Floor, 2nd Building, No.1281, Jinhu Rd., Pudong 201206, Shanghai, PRC Ph. +86 21 5031 5248 Fax +86 21 5031 5246 saichina@saihydro.com www.saihydro.com



SAI INDIA

26/C, Doddanekkundi I.A. Phase 1 Post Mahadevapura Bangalore 560048 INDIA Ph. +91 80 4260 5509 Fax +91 80 4260 5506 sales-domestic@saihydromotor.com www.saihydromotor.com



Via Olanda 51, 41122 Modena (MO) ITALY Ph. +39 059 420111 Fax +39 059 451260 saispa@saispa.it www.saispa.com